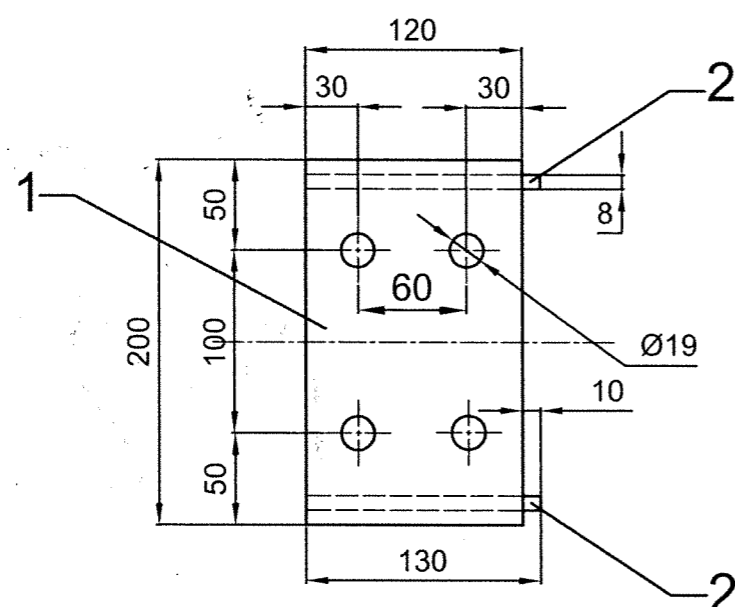
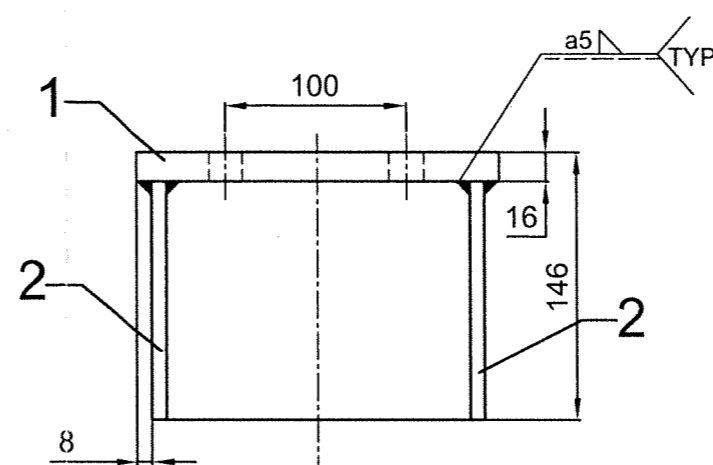
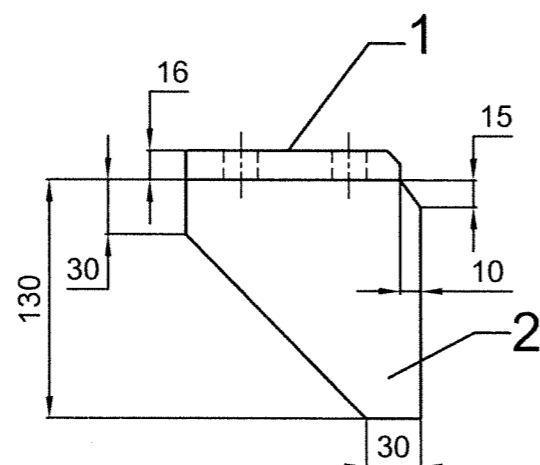


SURFACE TEXTURE

DRG. No.
849-83030
▽

NOTE :-

1. ALL WELD SURFACE TO BE CLEANED.
2. OPEN TOLERANCE TO DRG.NO ICF/STD-9-0-001 SHALL BE FOLLOWED.

2	2	849-83032	SIDE BRACKET 130 X 130 X 8 THK
1	1	849-83031	TOP COVER 200 X 120 X 16 THK
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION
PRODUCT			
MEMU 3 PHASE			
APPROVED	11/06/19		MAT
CHECKED	11/6/19		SCALE
DRAWN	11/6/19	849	1:5 & NOTED
TRACED		MODEL	NEXT ASSEMBLY
STANDARDS		MATERIAL CODE	QTY.
BEML LIMITED		TITLE	REF.DRG.
PRODUCT DESIGN		AWS BRACKET	Wt.Kg.
BANGALORE COMPLEX			SHEET
			OF
			ALT.
			DRG.No.
			849-83030

△ ^x				GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
△ ^x				VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
△ ^x				SYMBOL	~	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
△ ^x				1. DIMENSIONAL TOLERANCES FOR SHEET - METAL AND WELDED STRUCTURE REF. RD-227	3. SURFACE PROTECTION UNLESS OTHER-WISE SPECIFIED. REF. RD-244											
△ ^x				2. QUALITY OF WELD JOINTS REF. RD-230	4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)											
△ ^x				MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000			
REVISION	DATE	CHANGE	BY/APP.	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3				